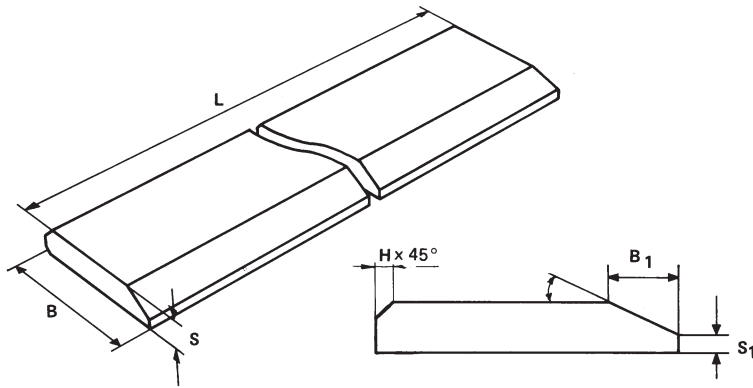


## Schneidkantenstahl / Cutting edge profiles



### Schneidkantenstahl

- Naturhart ca. 250 HB

### Cutting edge profiles

- Natural hardness approx. 250 HB

| Abmessungen (mm)<br>Dimensions (mm) |    |    |                                     |                      | Gewicht<br>Weight<br>KG | VeRotool-Bestell-Nr<br>VeRotool-No. |
|-------------------------------------|----|----|-------------------------------------|----------------------|-------------------------|-------------------------------------|
| B                                   | S  | S1 | Schweißkante H<br>Welding chamfer H | L max.               |                         | Naturhart/Natural hardness          |
| 150                                 | 16 | 7  | 5 x 45°                             | ca./approx.<br>6.150 | 18,0                    | 30.15016.2 N                        |
| 150                                 | 20 | 5  | 5 x 45°                             |                      | 21,3                    | 30.15020.2 N                        |
| 200                                 | 20 | 6  | 8 x 45°                             |                      | 29,3                    | 30.20020.2 N                        |
| 200                                 | 25 | 11 | 8 x 45°                             |                      | 37,2                    | 30.20025.2 N                        |
| 250                                 | 25 | 6  | 10 x 45°                            |                      | 45,3                    | 30.25025.2 N                        |

### Schneidkantenstahl

- Durchgehärtet auf ca. 400 HB, gewalztes Profil

### Cutting edge profiles

- Through hardened approx. 400 HB, rolled profile

Abbildung s.o. / figure see above

| Abmessungen (mm)<br>Dimensions (mm) |    |    |                                     |                      | Gewicht<br>Weight<br>KG | VeRotool-Bestell-Nr<br>VeRotool-No. |
|-------------------------------------|----|----|-------------------------------------|----------------------|-------------------------|-------------------------------------|
| B                                   | S  | S1 | Schweißkante H<br>Welding chamfer H | L max.               |                         | 400 HB                              |
| 110                                 | 12 | 3  | 2 x 45°                             | ca./approx.<br>6.150 | 9,6                     | 30.11012.4                          |
| 110                                 | 16 | 7  | 2 x 45°                             |                      | 13,1                    | 30.11016.4                          |
| 150                                 | 16 | 7  | 5 x 45°                             |                      | 18,0                    | 30.15016.4                          |
| 150                                 | 20 | 5  | 5 x 45°                             |                      | 21,3                    | 30.15020.4                          |
| 200                                 | 20 | 6  | 8 x 45°                             |                      | 29,3                    | 30.20020.4                          |
| 200                                 | 25 | 11 | 8 x 45°                             |                      | 37,2                    | 30.20025.4                          |
| 250                                 | 25 | 6  | 10 x 45°                            |                      | 45,3                    | 30.25025.4                          |
| 250                                 | 30 | 11 | 10 x 45°                            |                      | 55,0                    | 30.25030.4                          |
| 300                                 | 30 | 8  | 8 x 45°                             |                      | 66,0                    | 30.30030.4                          |
| 300                                 | 35 | 13 | 8 x 45°                             |                      | 77,7                    | 30.30035.4                          |
| 300                                 | 40 | 18 | 8 x 45°                             |                      | 89,4                    | 30.30040.4                          |