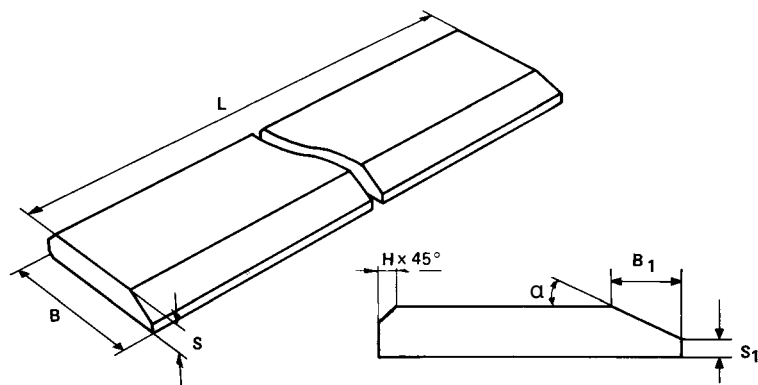


## Schneidkantenstahl / Single bevelled cutting edges 400 HB



### Schneidkantenstahl

- Durchgehärtet auf ca. 400 HB, gewalztes Profil

### Cutting edge profiles

- Through hardened approx. 400 HB, rolled profile

| Abmessungen (mm)<br>Dimensions (mm) |    |                       |                             |    |                                     |                       | Gewicht<br>Weight<br>KG | VeRotool-Bestell-Nr.<br>VeRotool-No. |
|-------------------------------------|----|-----------------------|-----------------------------|----|-------------------------------------|-----------------------|-------------------------|--------------------------------------|
| B                                   | S  | B1<br>ca./<br>approx. | $\alpha$<br>ca./<br>approx. | S1 | Schweißkante H<br>Welding chamfer H | L max.<br>ca./approx. |                         | 400 HB                               |
| 110                                 | 12 | 20                    | 24°                         | 3  | 3 x 45°                             | 6150                  | 9,6                     | 30.11012.4                           |
| 110                                 | 16 | 20                    | 24°                         | 7  | 3 x 45°                             | 6150                  | 13,1                    | 30.11016.4                           |
| 150                                 | 16 | 20                    | 24°                         | 7  | 5 x 45°                             | 6150                  | 18,0                    | 30.15016.4                           |
| 150                                 | 20 | 36                    | 23°                         | 5  | 5 x 45°                             | 6150                  | 21,3                    | 30.15020.4                           |
| 200                                 | 20 | 33                    | 23°                         | 6  | 8 x 45°                             | 6150                  | 29,3                    | 30.20020.4                           |
| 200                                 | 25 | 33                    | 23°                         | 11 | 8 x 45°                             | 6150                  | 37,2                    | 30.20025.4                           |
| 250                                 | 25 | 46                    | 23°                         | 6  | 10 x 45°                            | 6150                  | 45,3                    | 30.25025.4                           |
| 250                                 | 30 | 46                    | 23°                         | 11 | 10 x 45°                            | 6150                  | 55,0                    | 30.25030.4                           |
| 300                                 | 30 | 52                    | 23°                         | 8  | 10 x 45°                            | 6150                  | 66,0                    | 30.30030.4                           |
| 300                                 | 35 | 52                    | 23°                         | 13 | 10 x 45°                            | 6150                  | 77,7                    | 30.30035.4                           |
| 300                                 | 40 | 52                    | 23°                         | 18 | 10 x 45°                            | 6150                  | 89,4                    | 30.30040.4                           |