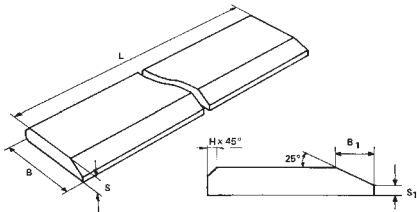


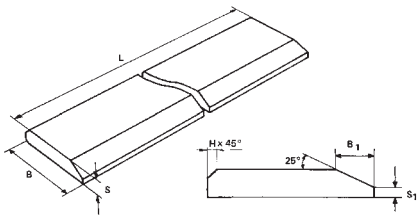
Schneidkantenstahl / Cutting edge profiles



◆ Naturhart ca. 250 HB

◆ Natural hardness appr. 250 HB

| Abmessungen (mm) Dimensions (mm) | | | | | Gewicht Weight KG/m | VeRotool-Bestell-Nummer VeRotool-No. |
|-------------------------------------|----|-----|---------------------|-------------------|---------------------------|---|
| B | S | S 1 | Schweiß- kante H | L max. | | naturhart natural hardness |
| 150 | 16 | 6 | 5 x 45° | ca. 6150 mm | 18,0 | 30.15016.2 N |
| 150 | 20 | 5 | 5 x 45° | | 21,3 | 30.15020.2 N |
| 200 | 20 | 5 | 5 x 45° | | 29,3 | 30.20020.2 N |
| 200 | 25 | 10 | 5 x 45° | | 37,2 | 30.20025.2 N |
| 250 | 25 | 5 | 5 x 45° | | 45,3 | 30.25025.2 N |

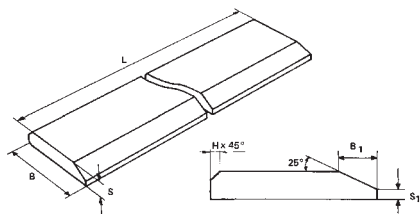


◆ Durchgehärtet auf ca. 400
Brinell, gewalzte Fase

◆ Through hardened
appr. 400 Brinell;
rolled chamfer

| Abmessungen (mm) Dimensions (mm) | | | | | Gewicht Weight KG/m | VeRotool-Bestell-Nummer VeRotool-No. |
|-------------------------------------|----|-----|---------------------|-------------------|---------------------------|---|
| B | S | S 1 | Schweiß- kante H | L | | ca. 400 Brinell ca. 400 Brinell |
| 110 | 12 | 3 | 3 x 45° | ca. 6150 mm | 9,6 | 30.11012.4 |
| 110 | 16 | 7 | 3 x 45° | | 13,1 | 30.11016.4 |
| 150 | 16 | 7 | 5 x 45° | | 18,0 | 30.15016.4 |
| 150 | 20 | 5 | 5 x 45° | | 21,3 | 30.15020.4 |
| 200 | 20 | 6 | 8 x 45° | | 29,3 | 30.20020.4 |
| 200 | 25 | 11 | 8 x 45° | | 37,2 | 30.20025.4 |
| 250 | 25 | 6 | 10 x 45° | | 45,3 | 30.25025.4 |
| 250 | 30 | 11 | 10 x 45° | | 55,0 | 30.25030.4 |
| 300 | 30 | 8 | 10 x 45° | | 66,0 | 30.30030.4 |
| 300 | 35 | 13 | 10 x 45° | | 77,7 | 30.30035.4 |
| 300 | 40 | 18 | 10 x 45° | | 89,4 | 30.30040.4 |

Schneidkantenstahl / Cutting edge profiles



◆ Durchgehärtet auf ca. 500 Brinell, gewalzte Fase

◆ Through hardened appr. 500 Brinell; rolled chamfer

| Abmessungen (mm) Dimensions (mm) | | | | | Gewicht Weight KG/m | VeRotool-Bestell-Nr. VeRotool-No. |
|-------------------------------------|----|----|----------------|----------------|---------------------------|--------------------------------------|
| B | S | S1 | Schweißkante H | L | | ca. 500 Brinell ca. 500 Brinell |
| 110 | 12 | 3 | 3 x 45° | ca. 6150 mm | 9,6 | 30.11012.5 |
| 110 | 16 | 7 | 3 x 45° | | 13,1 | 30.11016.5 |
| 150 | 16 | 7 | 5 x 45° | | 18,0 | 30.15016.5 |
| 150 | 20 | 5 | 5 x 45° | | 21,3 | 30.15020.5 |
| 200 | 20 | 6 | 8 x 45° | | 29,3 | 30.20020.5 |
| 200 | 25 | 11 | 8 x 45° | | 37,2 | 30.20025.5 |
| 200 | 30 | 11 | 8 x 45° | | 44,1 | 30.20030.5 |
| 250 | 25 | 6 | 10 x 45° | | 45,3 | 30.25025.5 |
| 250 | 30 | 11 | 10 x 45° | | 55,0 | 30.25030.5 |
| 270 | 30 | 11 | 12 x 45° | | 60,9 | 30.27030.5 |
| 300 | 30 | 8 | 8 x 45° | X | 66,0 | 30.30030.5 |
| 300 | 35 | 13 | 8 x 45° | X | 77,7 | 30.30035.5 |
| 300 | 40 | 18 | 8 x 45° | X | 89,4 | 30.30040.5 |
| 300 | 50 | 17 | 8 x 45° | | 110,1 | 30.30050.5 |
| 350 | 50 | 17 | 9 x 45° | | 130,3 | 30.35050.5 |
| 400 | 40 | 15 | 12 x 45° | X | 118,4 | 30.40040.5 |
| 400 | 45 | 20 | 12 x 45° | X | 132,8 | 30.40045.5 |
| 400 | 50 | 25 | 12 x 45° | X | 148,5 | 30.40050.5 |

X auch in Sonderlänge von ca. 7500 mm lieferbar